

Technical Data Sheet

Ferro Pp TPP40AD61WH

Polypropylene
LyondellBasell Industries
Engineering Plastics

General			
Filler / Reinforcement	• Talc, 40% Filler by Weight		
Uses	• Appliance Components	• Appliances	• Handles
Automotive Specifications	• ASTM D5857 PP212 T40	• CHRYSLER MS-DB-500 CPN3550 Color: White	
Appearance	• White		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	1.28	1.28 g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	6.5 g/10 min	6.5 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Strength (Yield)	4300 psi	29.6 MPa	ASTM D638
Tensile Elongation (Break)	10 %	10 %	ASTM D638
Flexural Modulus	410000 psi	2830 MPa	ASTM D790
Flexural Strength (Yield)	7300 psi	50.3 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact (73°F (23°C))	0.45 ft·lb/in	24 J/m	ASTM D256
Unnotched Izod Impact (73°F (23°C))	4.5 ft·lb/in	240 J/m	ASTM D4812
Gardner Impact	80.0 in·lb	9.04 J	ASTM D3029
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Durometer Hardness (Shore D)	73	73	ASTM D2240
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	265 °F	129 °C	
264 Psi (1.8 Mpa), Unannealed	165 °F	73.9 °C	
Flammability	Nominal Value (English)	Nominal Value (SI)	Test Method
Flame Rating	HB	HB	UL 94

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Injection	Nominal Value (English)	Nominal Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	2.0 to 3.0 hr	2.0 to 3.0 hr
Rear Temperature	400 to 410 °F	204 to 210 °C
Middle Temperature	410 to 415 °F	210 to 213 °C
Front Temperature	415 to 420 °F	213 to 216 °C
Nozzle Temperature	420 to 425 °F	216 to 218 °C
Processing (Melt) Temp	428 to 500 °F	220 to 260 °C
Mold Temperature	86 to 140 °F	30 to 60 °C
Back Pressure	20.0 to 50.0 psi	0.138 to 0.345 MPa
Screw Speed	100 to 150 rpm	100 to 150 rpm
Clamp Tonnage	2.0 to 3.0 tons/in ²	2.8 to 4.1 kN/cm ²
Screw L/D Ratio	20.0:1.0	20.0:1.0
Screw Compression Ratio	2.0:1.0	2.0:1.0

Notes

These are typical property values not to be construed as specification limits.